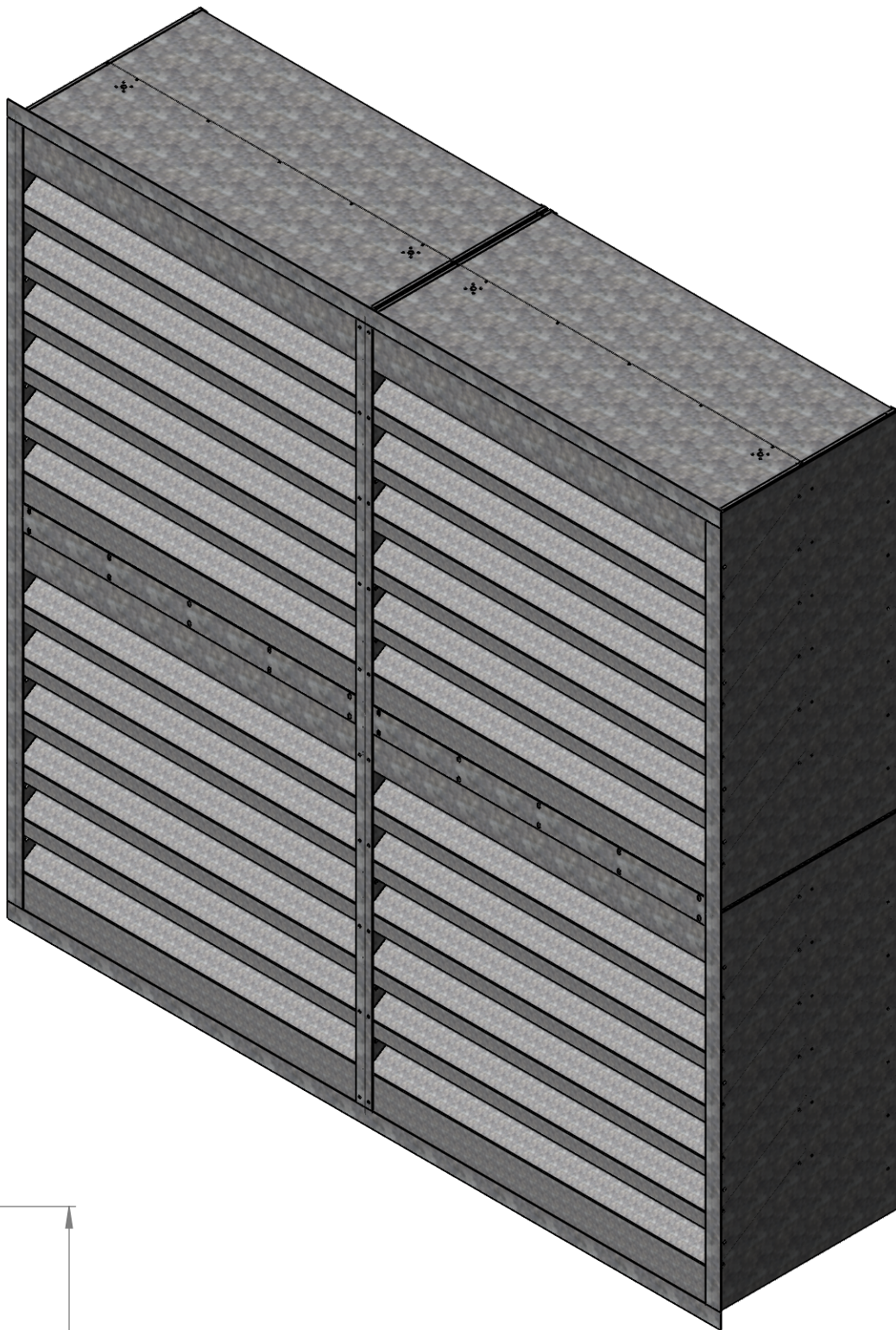
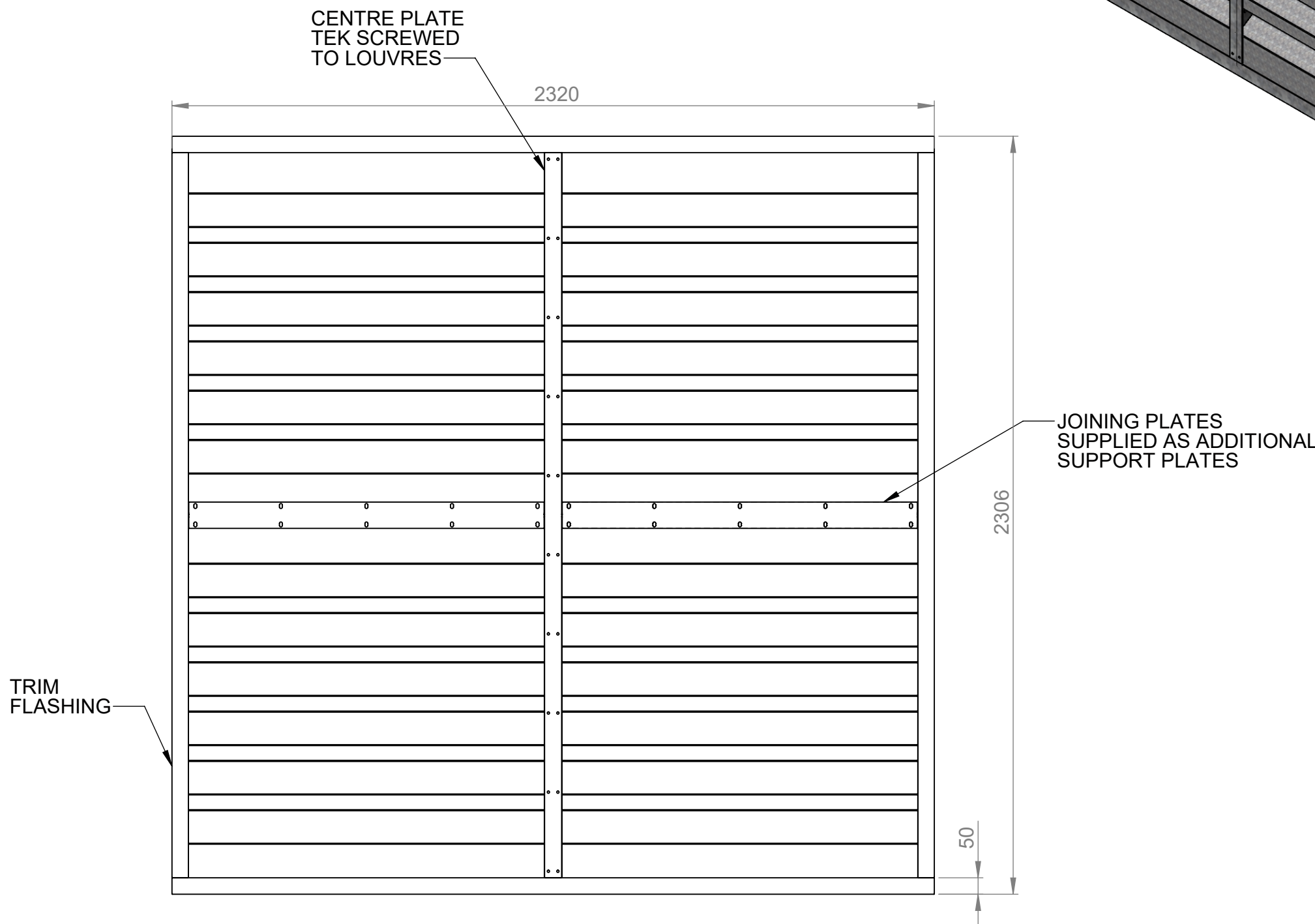
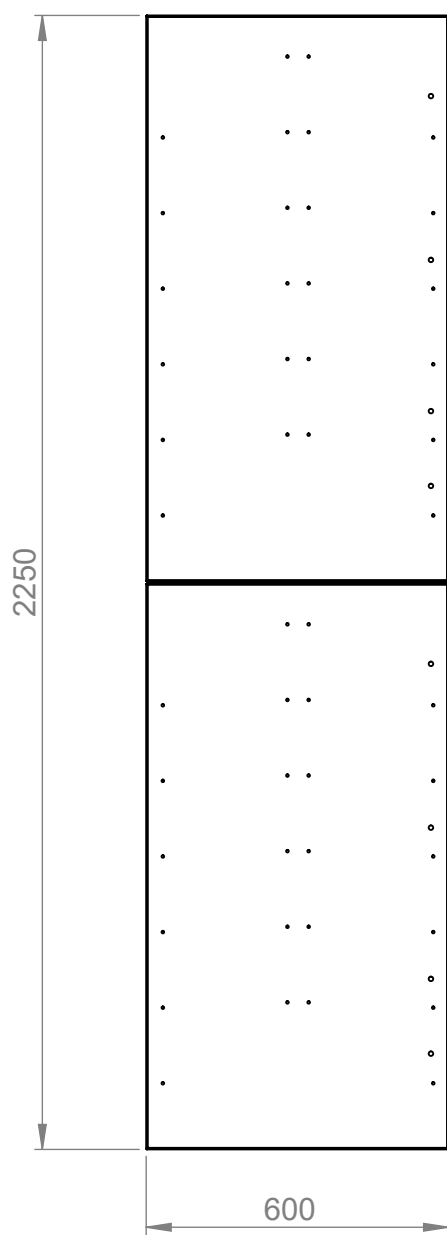
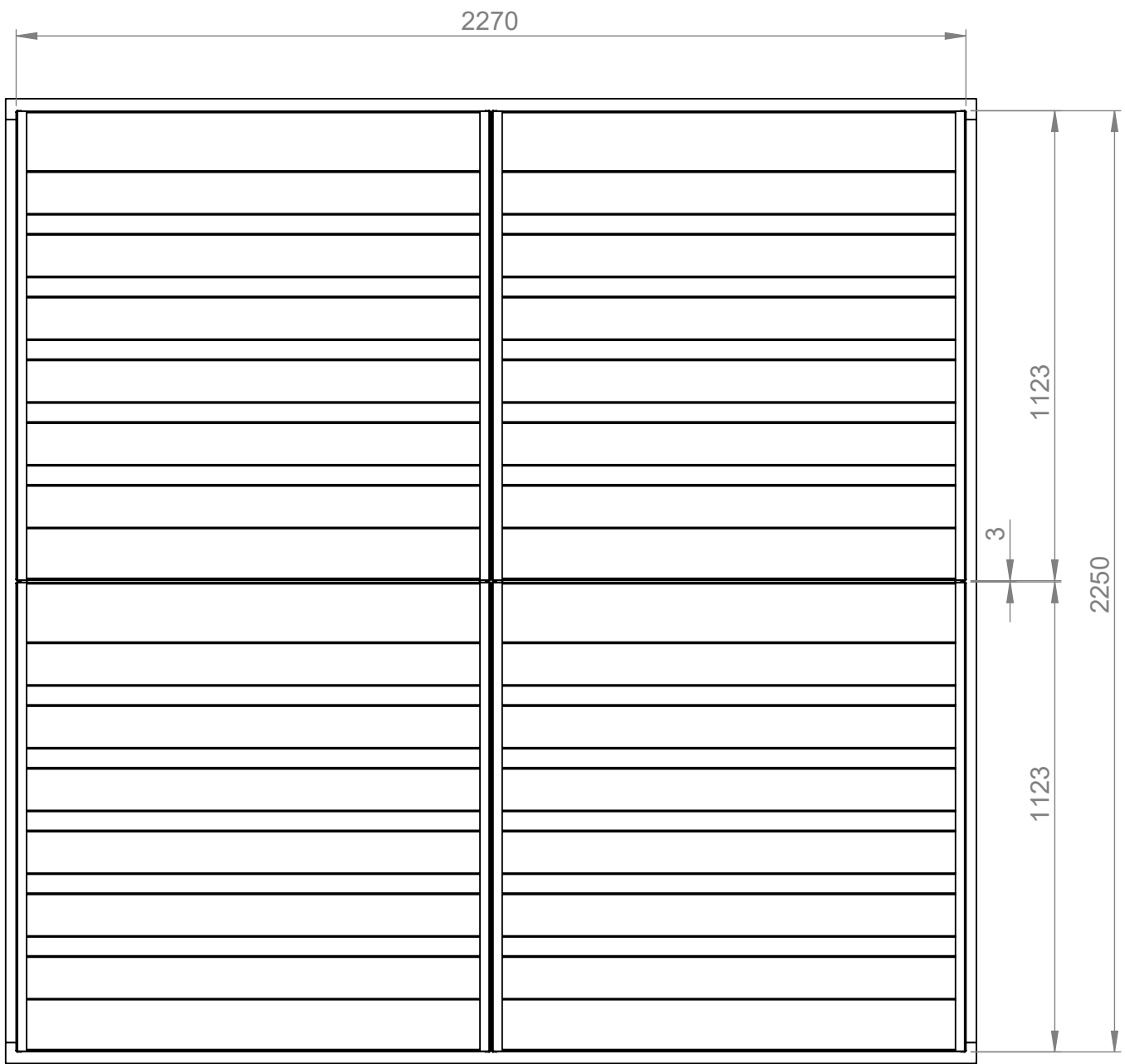
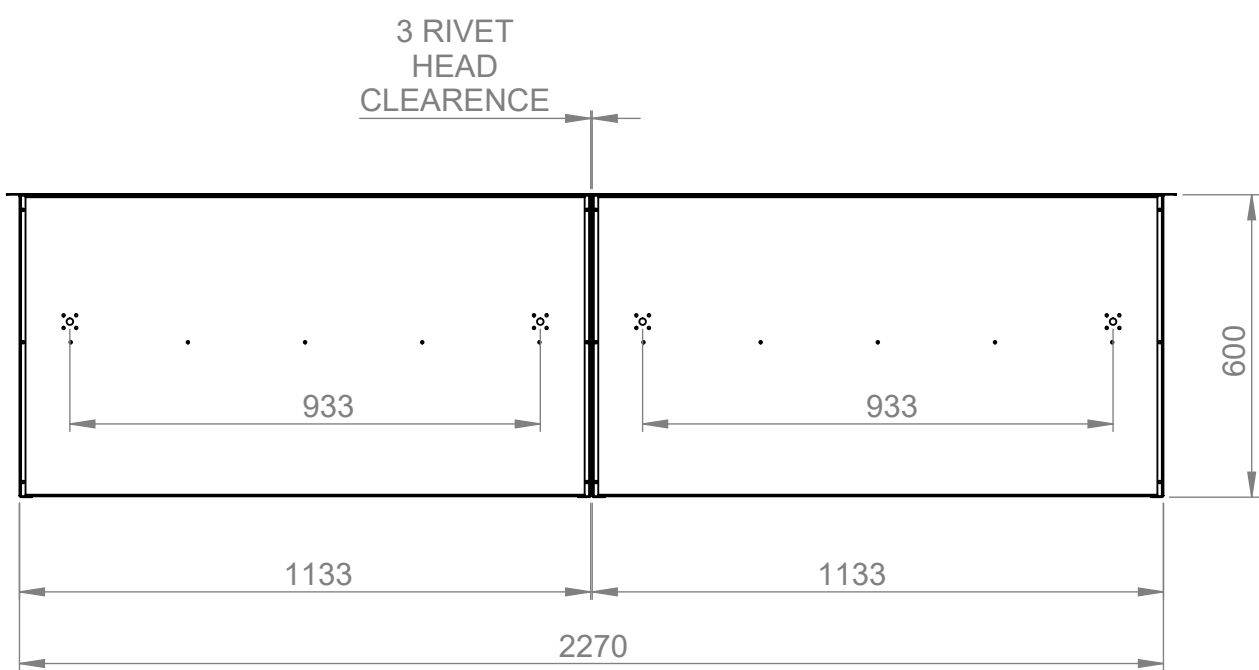


NOTE FOR CLIENT

THE UNITS WILL BE SENT IN 8 MODULES TO BE FITTED AND BOLTED TOGETHER ON SITE.



IF IN DOUBT ASK
DO NOT SCALE. REPORT ALL DISCREPANCIES NO MATTER HOW SMALL
** REMOVE ALL BURRS AND SHARP EDGES **

TOLERANCES UNLESS OTHERWISE STATED:

GENERAL FABRICATIONS:-
UP TO 300 + OR - (1.0mm), 301 TO 1500 + OR - (2.0mm), 1501 TO 3000 + OR - (3.0mm), 3001 TO 6000 + OR - (4.0mm), 6001 AND ABOVE (5.0mm MAXIMUM)

FRAMEWORK:-
UP TO 300 + OR - (1.0mm), 301 TO 1500 + (2.0mm) OR - (1.0mm), 1501 TO 3000 + (3.0mm) OR - (1.0mm), 3001 TO 6000 + (4.0mm) OR - (1.0mm), 6001 AND ABOVE + (5.0mm) OR - (1.0mm)

PANELS:-
UP TO 300 + OR - (1.0mm), 301 TO 1500 + (1.0mm) OR - (2.0mm), 1501 TO 3000 + (1.0mm) OR - (3.0mm), 3001 TO 6000 + (1.0mm) OR - (4.0mm), 6001 AND ABOVE + (1.0mm) OR - (5.0mm)

	SHAPE	GRIP RANGE	LENGTH
NUTSERT GUIDE			
M6	HEX	0.5-3.0	15
M6	HEX	3.5-5	19.5
M6	HEX	1.0-3.5	18
M8	HEX	3.5-5.5	21
M10	HEX	1.0-3.5	21
M10	HEX	3.5-6.0	24
M10	ROUND	6.5-9.0	27

FOLLOW MANUFACTURERS INSTALLATION INSTRUCTIONS

NOTES

CONSTRUCTION NOTES:

GALVANISED MILD STEEL CASING / BLADES
60 kg/m² ROCKWOOL CORE / TISSUE LINED
G275 GALVANISED PERF REAR LINER
BIRDMESH REAR COVER
GALVANISED MILD STEEL PERIMETER FLASHING

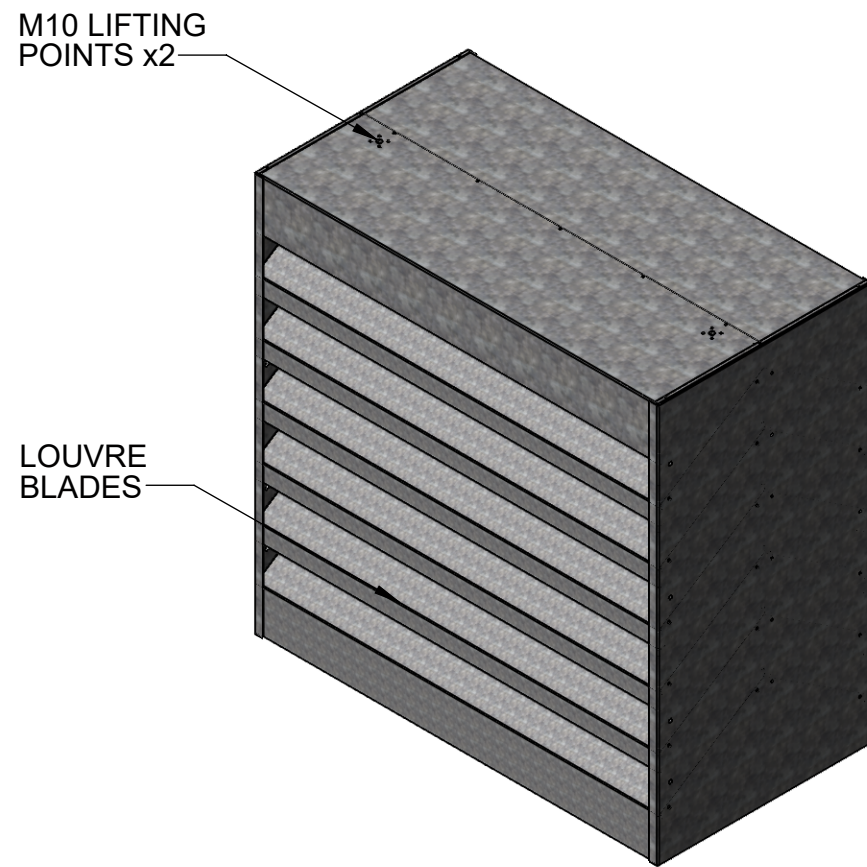
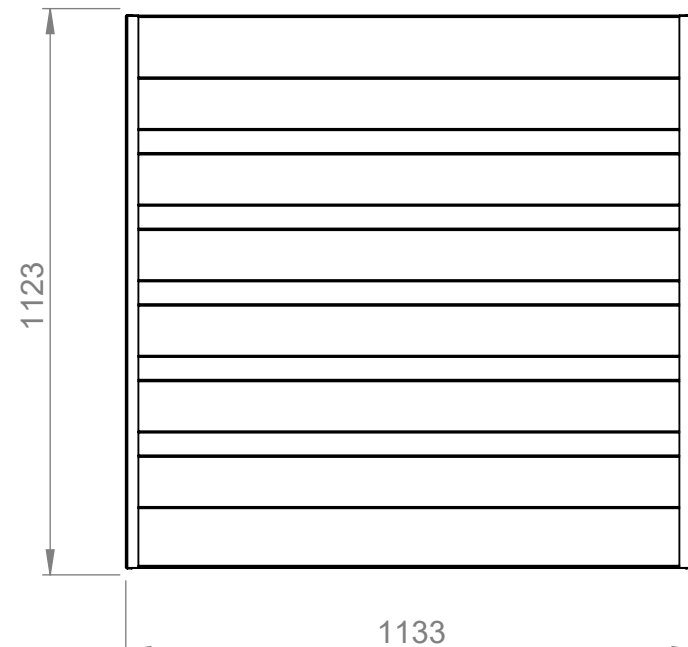
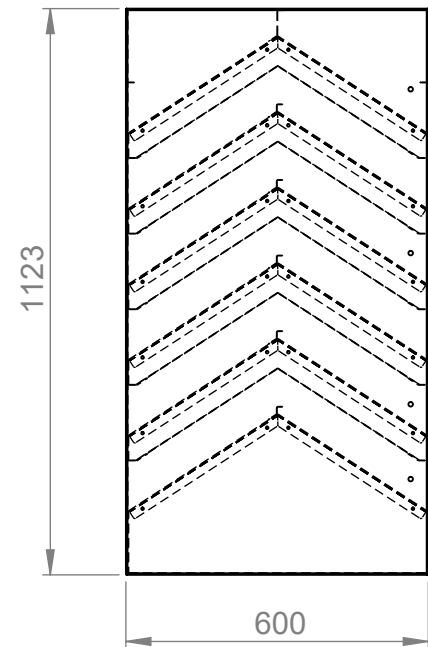
FINISH:

- ALL PARTS TO BE POLYESTER POWDER COATED C3 FINISH IN RAL 8002, 60% GLOSS

QUANTITY:

2 OFF SETS
8 MODULES

INDIVIDUAL LOUVRE MODULES
WEIGHT: 120kg APPROX



WAKEFIELDACOUSTICS
NOISE CONTROL TECHNOLOGY
A CECO ENVIRONMENTAL BRAND

Wakefield Acoustics, Flush Mills, Westgate
Heckmondwike, West Yorkshire, WF16 0EN, UK
tel: +44 (0) 1924 418940 fax: +44 (0) 1924 418950
web: www.wakefieldacoustics.co.uk
e-mail: noise@wakefieldacoustics.co.uk

TITLE: HELIX CONSTRUCT LOUVRES GA	DRAWN: KA	DATE: 30/04/2026
REF: 0436	CHECKED:	DATE:
DRAWING NO: 0436-101-00	REV: 02	SH-NO: 1/1

THIS DRAWING IS THE COPYRIGHT OF WAKEFIELD ACOUSTICS. IT MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT WRITTEN CONSENT AND IS SUBJECT TO RECALL AT ANY TIME.

SIZE: A1