
Play Area Management Plan

Land at Weldale Street, Reading

Client: Crossmark

July 2025

Document Number:

WDS-MWA-XX-XX-RP-L-0101 – Revision 02

Date of Issue:

4th July 2025

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'Prosafe' hydraulic self closing gates	IAE
He-Blad Concrete Ping-pong table	He-Blad

Summary

Crossmark Developments Ltd (“the client”) is seeking to discharge planning conditions in relation to the full planning permission (ref 170326) by Reading Borough Council for the residential development. The area to be developed is in Reading, north of Chatham Street and is an irregular-shaped former retail site.

A series of planning conditions were imposed on the permissions , one of which highlighted the need for management arrangements, including safety inspections, as detailed in Condition 43 of 170326.

This management summary relates specifically to the play area and play equipment features, and should be read alongside the overall landscape management plan (doc. ref WDS-MWA-XX-XX-RP-L-0100), which provides management details for general site landscaping, including paving and fencing .

1. Management Plan and Maintenance schedule

1.1. Whole Site

- The external areas of the site, including the Play Area, will be managed as a whole by a Management Company, who will be responsible for implementing and resourcing the management plan and long-term management of the site.

1.2. Schedule of Management for the Play Area

Refer to drawing ref. WDS-MWA-XX-XX-DR-L-2005 for the play area layout.

Play Equipment / Play Features

Maintenance sheets specific to the actual items of equipment are included in the appendix of this document. Copies are also to be kept in the O+M manual for reference. *Any maintenance or repairs carried out to the play equipment should be recorded in a maintenance log, which is to be kept within the O+M manual, and reported to the building operators.*

Routine Visual Inspection (carried out at least weekly, depending on the level of use):

- Routine visual inspection to identify the risks stemming from acts of vandalism, use or specific weather conditions.
- Ensure all fixings are securely fastened.
- Check for missing or broken parts.
- Ensure that protective covers are in place.
- Refer to manufacturer's equipment-specific maintenance sheets in the Appendix/O+M manual, and carry out any maintenance not listed above.

Operational Inspection (carried out every 1 – 3 months):

- Functional check to make sure that the equipment, or the part concerned, is operating correctly.

- Check all fixings.
- Check the stability of the equipment.
- Inspect wear levels (flooring, bars, chains, cables, etc.).
- High-pressure cleaning of rubber floors.
- Make sure at regular intervals that the state of the vegetation present in or around the playground does not present a risk to users.
- Check the signs in the playground (updating the telephone numbers and addresses of the organizations to be contacted in the event of an accident, if required).
- Check the stability of surrounding fencing, the correct operation of self-closing gates (damped movement, avoidance of finger traps between moving parts).
- Refer to manufacturer's equipment-specific maintenance sheets in the Appendix/O+M manual, and carry out any maintenance not listed above.

Annual Inspection

- Inspect the anchoring systems.
- Clean thoroughly.
- Check the condition of the supporting structure.
- Check the condition of decorative surfaces.
- Refer to manufacturer's equipment-specific maintenance sheets in the Appendix/O+M manual, and carry out any maintenance not listed above.

Annual Safety Inspection:

Annual safety inspections of the play equipment and features are to be carried out by a certified Register of Play Inspectors International (RPII) Level 3 Outdoor Annual Inspector. Recommendations are to be recorded by the Management Company, and implemented at the earliest opportunity.

Appendices:

Technical Data Sheets

General Inspection Regime for Plastic Products and Components

16th November 2020

Operators responsibilities

The Health & Safety at Work Act 1974, along with The Management of Health & Safety at Work Regulations 1992 and the Occupiers Liability Act 1957 & 1984 provide a framework to which all owners and operators of play areas should work. Under these Statute Laws there is a legal responsibility placed upon the playground operator to ensure the health and safety of all visitors to the playground.

Playground Managers have a legal responsibility of care to children using the area and at the same time need to meet the expectations of the courts. In our experience, meeting or resisting injury claims has very often turned on the quality of the inspections, subsequent maintenance and the quality of the retained documentation.

BS EN 1176 recommends a three-tier inspection regime following the guidelines set out below:

Routine Visual Inspection

Looking at the equipment's basic condition, especially faults due to recent vandalism, breakages and also cleanliness of the playground. These inspections can be carried out by the manager or staff and should be recorded on a simple sheet or book. These inspections should be carried out daily or weekly dependent on the age of the equipment, usage and levels of vandalism experienced.

Operational Inspection

Looking in more detail at the condition of the equipment, providing a quality control check on the more regular inspections and identifying wear and tear on the equipment. Such inspections should be carried out by an appropriately trained member of staff, or alternatively by a suitably qualified specialist and should be recorded. These inspections should be carried out at least on a quarterly basis.

Annual inspection

To be carried out by a specialist not connected with the playground operator or manager. Essentially looking at vandalism, wear and tear, long-term structural problems, Standards compliance and design, along with risk assessment etc. This report essentially covers the overall safety of the playground.

	Inspection Process/Care	Maintenance or Remedial action
General cleanliness	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.
Broken or missing parts	Inspect for any broken, missing or damaged parts, special attention should be given to areas or parts of the equipment that users can access them.	Where possible remove any rough or sharp edges to leave a smooth finish; if the component has suffered severe damage through vandalism it may need to be completely replaced.
Loose or missing fixings	Inspect the equipment for loose or missing fixings.	Replace and/or secure all loose or missing fixings.
General wear & tear	Our equipment is designed to be robust and has very few areas that will be impacted by wear.	Check that any moving parts are operating correctly.
Stainless steel components & fixings	Stainless steel may have some small impurities that will discolour and leave small rust spots.	Remove by wiping down with a lightly oiled cloth or a domestic type abrasive soap pad.
Aluminium posts	Aluminium used in our products has a powder coated finish and will only require the general cleaning routines to be applied.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for damage to the paintwork.	Treat any rusting areas and repaint.
Rungs, Handrails & Musical Instruments	Anodised components used in our products and will only require the general cleaning routines to be applied.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
Moulded rubber components	Inspect for any damage or deterioration of the component.	Use domestic cleaning products to remove any marks.
Steel core cable	Inspect for any damage to outer covering and check for any broken inner strands.	If any inner strands are broken the component must be replaced.
Polycarbonate components	Inspect for damage to components.	Remove any rough or sharp projections or if damage is severe, replace completely.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.
Power casing (ABS)	Inspect for damage.	Remove any rough or sharp projections or if damage is severe, replace completely.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.

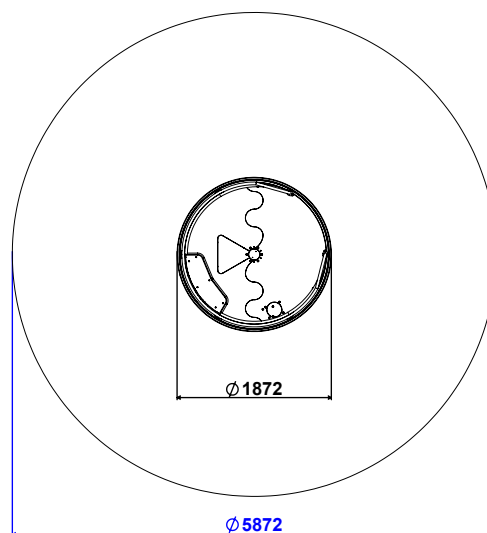
Roto Moulded Polyethylene Slides	Inspect for any damage to all surfaces paying particular attention to the slide bed and rails.	Areas that have minor damage can be smoothed with an abrasive paper. If the slide is severely damaged it may be possible to weld the plastic. Serious damage to a surface will require the equipment to be isolated from public use until such time as a repair or replacement is possible.
Stainless Steel Slides	Inspect for any damage to all surfaces paying particular attention to the slide bed and rails.	Minor dents do not present significant hazards but holes or serious damage to a surface will require the slide to be isolated from public use until repair or replacement is possible.
HDPE Panels	Inspect for any broken, missing or damaged parts, special attention should be given to areas or parts of the equipment that users can access them.	Where possible remove any rough or sharp edges to leave a smooth finish; if the component has suffered severe damage through vandalism it may need to be completely replaced.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.
Moving or rotating parts	These components have a sealed bearing and require little or no maintenance. Check that the component is operating correctly.	Replace completely if the component is not working.
Panels with a winding mechanism	The components should be firmly fixed to the panels.	Secure any loose components as these can cause accelerated wear.
Batteries	Battery cells are used in some products, check operation of product and replace with the same specification batteries, as required.	Dispose of used batteries in accordance with the manufacturer's instructions at a nominated recycling centre or return to the manufacturer for recycling.
Solar panels	Inspect for cleanliness and damage to the panel.	Regularly surfaces with damp cloth to maintain performance. If the panel is damaged it will not work as efficiently or at all. These should not be installed or located under trees or close to any object that can cast a shadow onto the solar panel and prevent it absorbing sunlight.
Sound box	Check operation.	Replace if not operating.
LED's	LED's used in memory and reaction games have a diagnostic setting to test operation.	Follow the specific instructions to test the LED's and replace as required.
Wiring & Connectors	Inspect wiring and connectors for corrosion.	Replace as required.

Waterproofing	Check that the components are secure and that seals are not damaged and allowing water ingress.	Care should be taken when disassembling any product with neoprene seals to ensure they are reinstated or replaced correctly to maintain waterproofing.
Spring bases	Check that the rust proofing applied to the base is not damaged prior to installation.	Touch up any damaged areas with a galvanised paint.
Springs & mounting plates	Inspect paintwork for any damage.	Touch up damaged paint areas to prevent corrosion.
Polydek Panels & Parts	Inspect for any broken, missing or damaged parts, special attention should be given to areas or parts of the equipment that users can access them.	Where possible remove any rough or sharp edges to leave a smooth finish; if the component has suffered severe damage through vandalism it may need to be completely replaced.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.
Galvanised steel components	Inspect for any damage to the components.	Touch up damaged areas as required.
Mirrors (polycarbonate & stainless steel)	Inspect for surface cleanliness and damage.	Care must be taken to avoid use of any abrasive materials, cleaning fluids or cloths as these will scratch the item.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.
Moulded plastic components	Inspect items for any damage.	Remove any sharp edges where possible or replace complete component.
Games Tables	Inspect for cleanliness and damage.	Care must be taken to avoid use of any abrasive materials, cleaning fluids or cloths as these will scratch the item.
High pressure laminates	Inspect for any cleanliness damage.	Chipped areas can create sharp edges which will need removing. Care must be taken to avoid use of any abrasive materials, cleaning fluids or cloths as these will scratch the item.
Recycled profiles & posts	Inspect for any broken, missing or damaged parts, special attention should be given to areas or parts of the equipment that users can access them.	Where possible remove any rough or sharp edges to leave a smooth finish; if the component has suffered severe damage through vandalism it may need to be completely replaced.
	Inspect for signs of fungal growth.	Use domestic cleaning products, or in severe cases specialised, fungus applications to remove.
	Inspect for graffiti.	Use domestic cleaning fluids and/or specialised graffiti remover to remove.



D003 - Ability SpaceDisk (1.9m diameter)

Ability SpaceDisk	
Product Code	D003
Size	1900mm
Surfacing Area	Ø 5872mm
Age Range	All Age Groups
Free Height of Fall	1.0m
Weight	180kg



SPECIFICATION

Materials - The heavy duty roundabout is made of steel, aluminium and HDPE plastic. The steel surfaces are hot dip galvanized and then powder coated. The base ring is left galvanised whilst the aluminium decks are powder coated to help with warmer weathers. The seats are made of recycled plastic panel with a grip rubber top.

Finishing - Galvanized Steelwork / Aluminium with Powder Coated finish.

Fasteners - Stainless Steel Torx Vandal resistant bolts and High Tensile hexagon bolts & nuts.

Spare Parts - Most common components are available ex-stock or within four weeks from date official order is received.

D003 : Ability SpaceDisk

Maintenance Schedule

The frequency of inspection will vary with the type of equipment or materials used and other factors, e.g. heavy use, Levels of vandalism, coastal location, air pollution and age of equipment.

IMPORTANT: During maintenance safety fencing is recommended around the area where the work will be carried out to avoid injury.

Routine Visual Inspection (can be necessary for playgrounds subject to heavy use or vandalism)

1. Check the Ability SpaceDisk and its surrounding safety surfacing are clear of any debris.
2. Check condition of safety surfacing for excessive wear or intentional damage.
3. Check that all parts are still present.
4. Visually check for damages, if steelwork is damaged check for sharp edges (file down and repaint if required)
5. To ensure the Ability SpaceDisk is fully functional, rotate the unit in both directions, If the Ability SpaceDisk does not rotate then run a thin card (or an item of similar thickness) along the gap between the base unit and the deck to locate any wedged debris. Usually this lodged item can be dislodged by vigorously moving the unit backwards and forwards and up and down.
6. Ensure all fasteners are secure, tighten if necessary.
7. In case of an **EMERGENCY** this unit can be immobilised please (see B.1.)
8. Powder coated equipment should be maintained and cleaned by means of regular washing using warm water and mild detergent. All surfaces should be cleaned using a soft cloth or sponge, using nothing harsher than natural bristle brushes. Cleaning intervals should be no longer than 4 weeks. Records of all cleaning schedules and frequencies should be kept and made available to GL Jones Playgrounds if requested.

Operational Inspection (to be carried out every 3 months or less depending on usage)

The steps detailed in “Routine Visual Inspection” should be carried out with the addition of the following checks to complete the Operational Inspection: -

1. The 6 Stabiliser Wheels can be accessed through the Wheel Inspection Hatch (see A.1.)

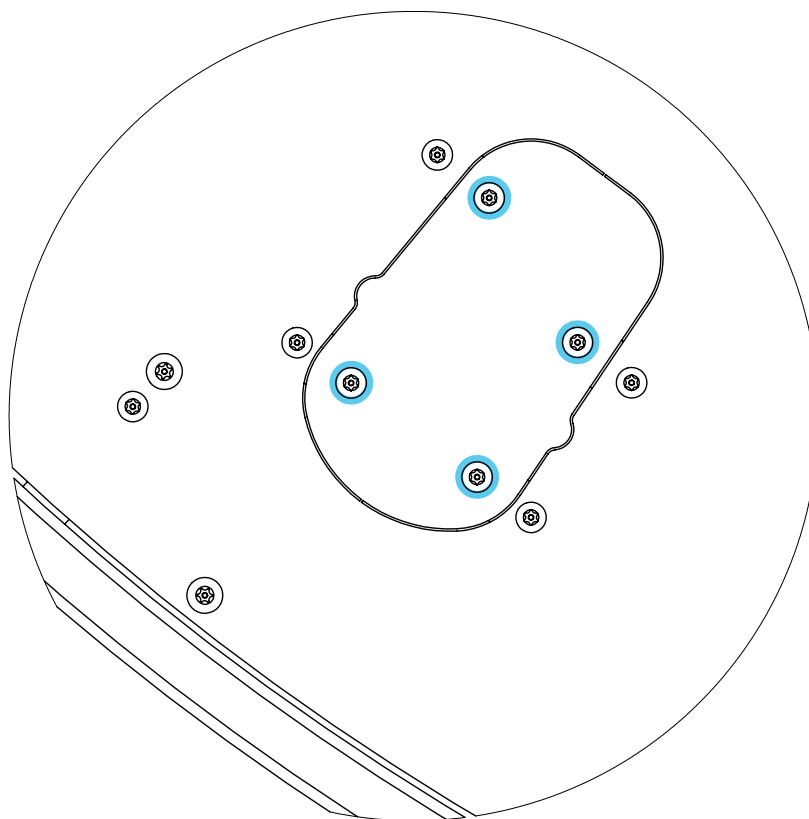
Annual Inspection

The steps detailed in “Routine Visual Inspection” & “Operational Inspection” should be carried out with the addition of the following checks to complete the Annual Inspection: -

1. Check bearings for excessive wear/movement, replace if necessary.
2. Inspect for any corrosion especially at ground level.
3. Inspect all welded joints for cracks and/or damage.
4. Check for loose and/or cracked foundations.
5. Check the surrounding surface for trip hazards or pot holes and fill/repair if necessary.
6. Inspect paintwork and re-paint damaged surfaces

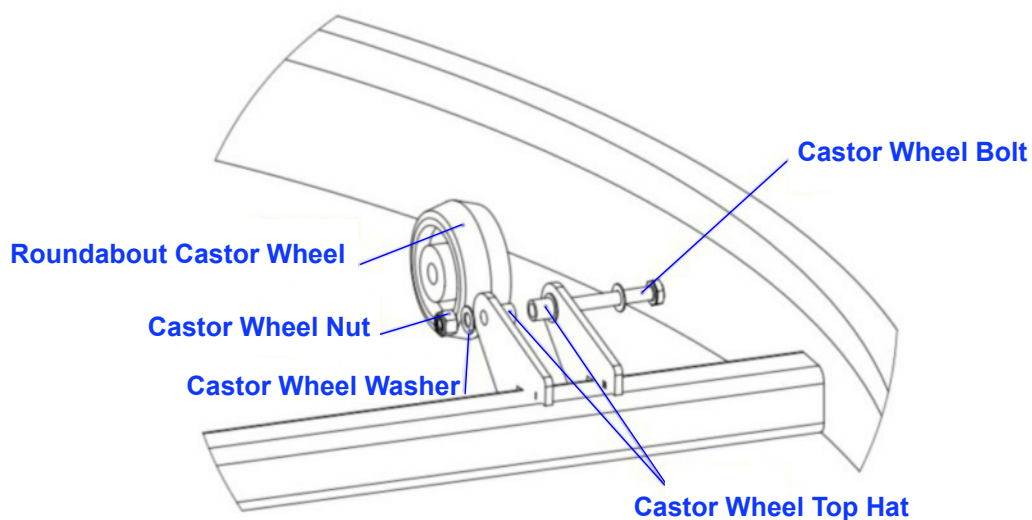
Note : All spare parts must comply with the manufacturer’s specifications, and are available from GLJones Playgrounds Ltd. Yearly service can be carried out by GL Jones Playgrounds, please ask for more information.

A.1. Wheel Inspection Hatch

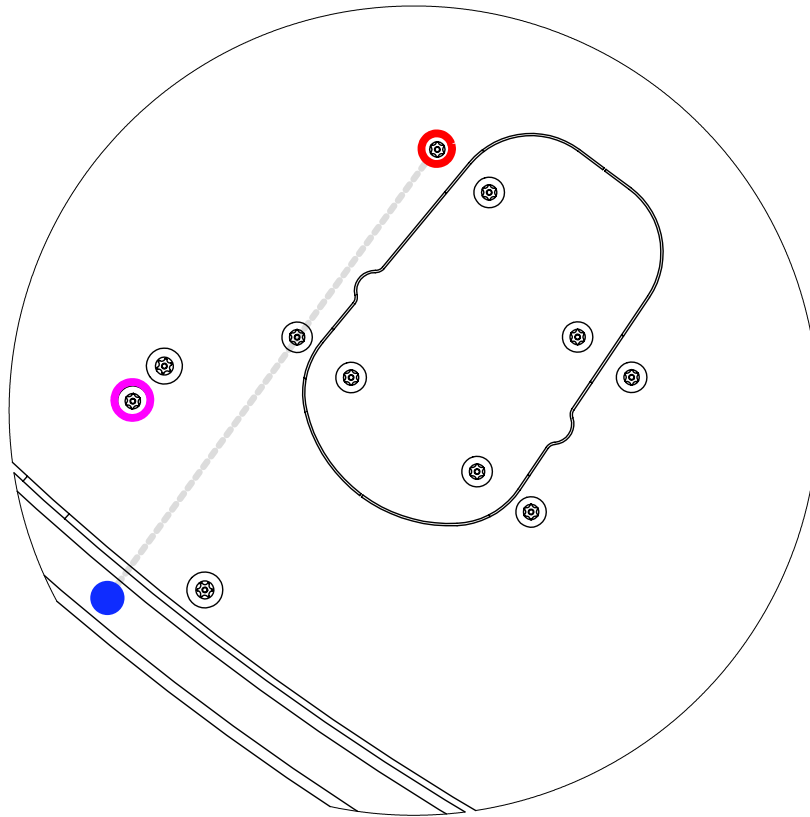


Remove the **4 x M8x20mm Powerdrive bolt** to be able to lift the wheel hatch from the deck, **Keeping hands and feet clear of the hatch** carefully rotate the unit until the first wheel becomes exposed in the open hatch. Check the wheels for smoothness and excessive wear. (Depending on the amount of use the unit has, the wear can vary from site to site and the wheels may need replacing more frequently). The new wheel can be replaced without the need for removing the deck. Carry out the inspection on the other 5 wheels by repeating the process. Refit the wheel hatch.

A.2. Wheel replacement kit



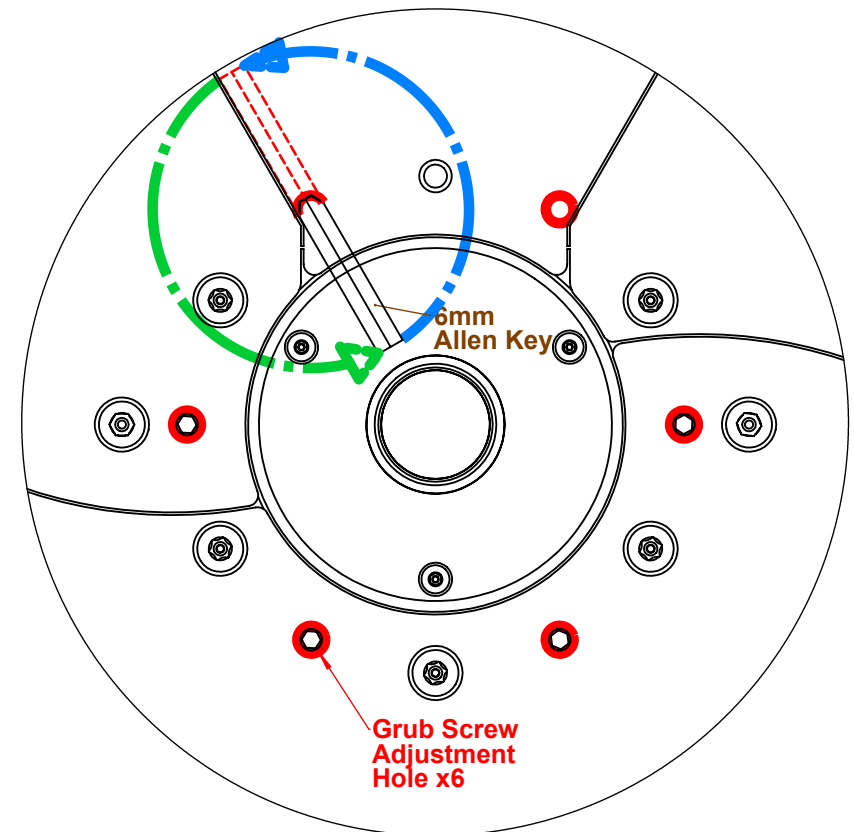
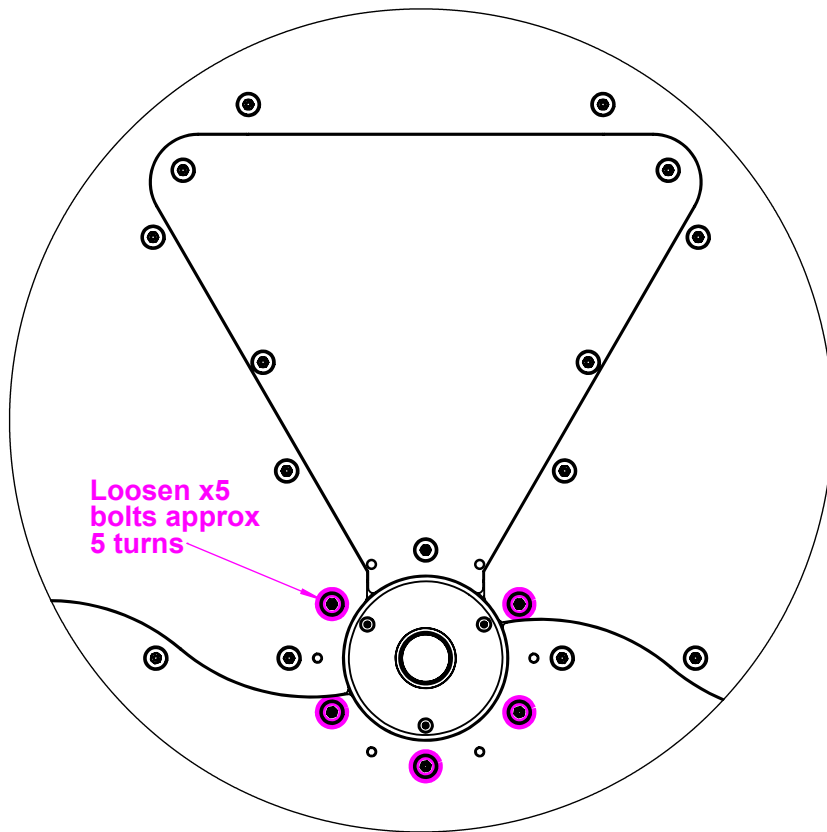
B.1. Immobilising Roundabout



1. Line up the **mark** on the outside ring with the **immobilising bolt**. Remove this bolt to help line up the hole with the immobilising boss under the deck.
2. Remove the **M8x45mm Powerdrive bolt** from the deck lock and place in the **immobilising bolt hole**.

Roundabout is now immobilised. To Mobilise roundabout again, reverse the process.

C.1. Deck Height Adjustments



1/2 Turn = Approx 1mm Height Gain

1 Full Turn = Approx 2mm Height Gain

Rotate the roundabout to check it's no longer heavy on the wheels before re-tightening deck bolts. Note: Adjusting the deck too far will result in deck wobble.



Design
Manufacture
Installation

GL Jones Playgrounds Ltd
Station Road, Bethesda
Gwynedd, LL57 3NE
Tel: 01248 600 372
www.gljones-playgrounds.co.uk
info@gljones-playgrounds.co.uk

Product Information

FIFTBBEAM - Balance Beams

BSEN 1176 - Designed to British & European Standards

MATERIALS

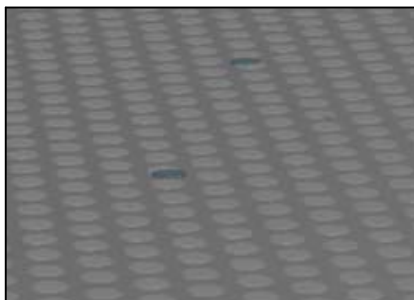
Panel - Single Colour High Density Polyethylene (HDPE)

Polydek - HDPE with a rubber button grip top surface

Recycled Posts - Recycled plastic with a texture finish

SUPPLY METHOD

Balance Beam - Pre-assembled for easy installation



Anti-Slip Polydek Tread

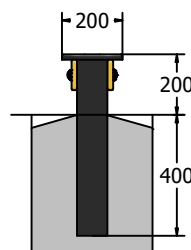
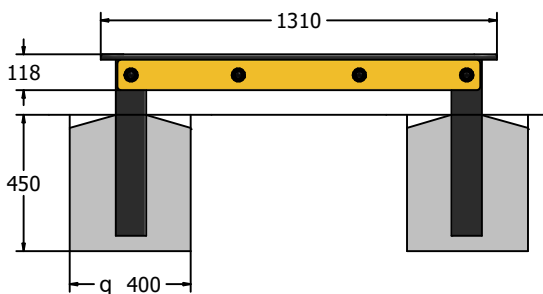


FIFTBBEAM400

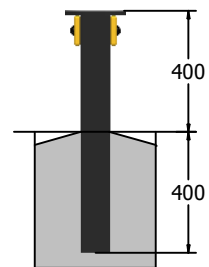


FIFTBBEAM200

DIMENSIONS



FIFTBBEAM200



FIFTBBEAM400

TECHNICAL

Age Range: 3+ Years
Largest Part: FIFTBBEAM200 - 1310 x 200 x 600mm
Total Weight: FIFTBBEAM200 - 21kg Approx.
Surfacing: N/A

Age Range: 3+ Years
Largest Part: FIFTBBEAM400 - 1310 x 200 x 800mm
Total Weight: FIFTBBEAM400 - 24kg Approx.
Surfacing: N/A



E061 - Stepping Pods

Material Specification

Styrene Butadiene Recycled Rubber (SBR) - Bound using a ratio of high quality moisture curing polyurethane Pre-Polymer. PAS107-2012

Metal Treatment : All Posts are galvanised to BS EN ISO 1461. An architectural quality BS 6947 polyester powder coating follows, itself reaching a thickness of 70-100 microns. The result is a smooth, attractive, hard wearing and weather resistant finish. All dimensions +/- 2mm. Weight per unit +/-3%

The Stepping Pods consist of a galvanised and powder coated steel post and black SBR recycled rubber top. Steel stems are available in Red, Blue, Green, Yellow and Black. Pods are pre-assembled and ready for immediate installation on site. The Stepping Head is extra hard wearing with its dimpled rubber top.

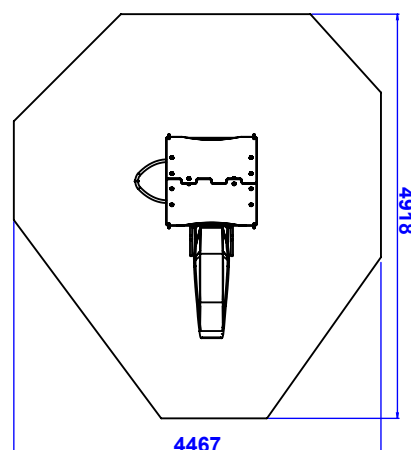
Step Post Height	Ground Anchor Length	Out of Ground min/max	In Ground
200mm	500mm	110mm/120mm	380mm
300mm	500mm	190mm/200mm	300mm
400mm	700mm	310mm/320mm	380mm
500mm	700mm	390mm/400mm	300mm

Keep all of the above products clean using a mild detergent with a scrubbing brush or jet was, this should be done quarterly to keep any mould at bay and to keep the products looking visually pleasing. If mould does take hold, scrubbing with Dettol or an own brand mould & mildew remover has proved successful. If you install any of the products under trees they will need more frequent cleaning. Check often to ensure posts are still securely in place.



H094 - Cae Doctor Toddler Unit

<u>Cae Doctor Toddler Unit</u>	
Product Code	H094
Surfacing Area (mm)	4918x4467
Age Range	All Ages
Free Height of Fall (m)	0.6
Total Height (m)	2.7



SPECIFICATION

Materials - The heavy duty unit is made of steel, aluminium and HDPE plastic. The steel surfaces are hot dip galvanized and then powder coated.

Finishing - Galvanized Steelwork with Powder Coated finish / Aluminium.

Fasteners - Stainless Steel Torx Vandal resistant bolts and High Tensile hexagon bolts & nuts.

Spare Parts - Most common components are available ex-stock or within four weeks from date official order is received.

H094 - Cae Doctor Toddler Unit Maintenance Schedule

BS EN1176-1:1998: The frequency of inspection will vary with the type of equipment or materials used and other factors, e.g. heavy use. Levels of vandalism, costal location, air pollution and age of equipment.

IMPORTANT: During maintenance safety fencing must be erected around the area where the work will be carried out to avoid injury.

Routine Visual Inspection (can be necessary for playgrounds subject to heavy use or vandalism)

1. Check that the Modular Unit and its surrounding safety surfacing are clear of any debris.
2. Check condition of safety surfacing for excessive wear or intentional damage.
3. Check that all parts are still present.
4. Visually check for damages e.g cracks in plastic components, wear or fraying on rope and chain, chips in paintwork, failure on metalwork e.g weld failure.(repair and re-paint if required)
5. Check all supports at ground level for corrosion or mechanical damage.

Operational Inspection (to be carried out every 3 months or less depending on usage)

The steps detailed in "Routine Visual Inspection" should be carried out with the addition of the following checks to complete the Operational Inspection: -

1. Check that all fasteners are tight and secure.
2. Check operation of any interactive panels.

Annual Inspection

The steps detailed in "Routine Visual Inspection" & "Operational Inspection" should be carried out with the addition of the following checks to complete the Annual Inspection:-

1. Inspect for any corrosion especially at ground level.
2. Visually check for damages e.g cracks in plastic components, wear or fraying on rope and chain, chips in paintwork, failure on metalwork e.g weld failure.(repair and re-paint if required)
3. Check for loose and /or cracked foundations.
4. Check the surrounding surface for trip hazards or pot holes and fill/repair if necessary.

Note: All spare parts must comply with the manufacturer's specifications, and are available from GL Jones Playgrounds Ltd.

Product Information

T401-001 - Sensory Totem

BS EN 1176 - Designed to British & European Standards

MATERIALS

Panel - Two Colour XD ECO High Density Polyethylene (HDPE)

Beam Edge - Extruded aluminium with powder coat finish

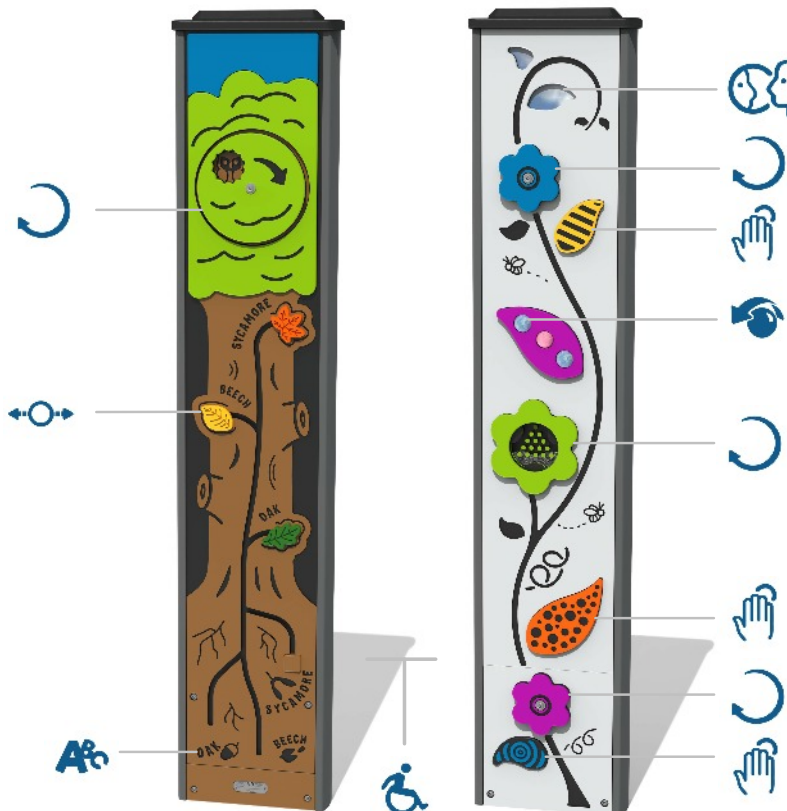
Mirrors - Shatterproof Polycarbonate

SUPPLY METHOD

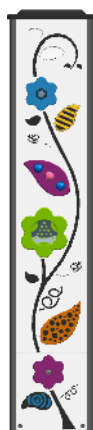
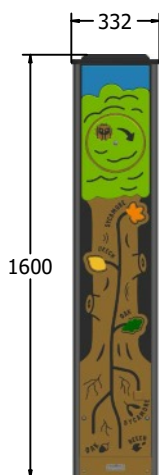
Totem - Fully assembled

TECHNICAL

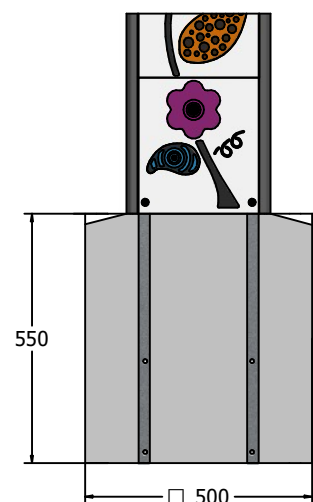
Age Range: 2+ Years
Largest Part: 332 x 1600 x 145mm
Total Weight: 24kg
Surfacing: N/A



DIMENSIONS



Foundation Detail:



FEATURES



SLIDERS - Sycamore, oak & beech leaf counters



ROTATE - Hidden animal disc & flower discs



TOUCH - Sensory textured leaves



LETTERS - Word matching leaves to seeds



ROLLER BALL - Interactive roller



MIRROR - Reflective



INCLUSIVE - Activities positioned at easily accessible

Product Information

FITMSEN - Sensory Totem



FEATURES

-  **SLIDERS** - Sycamore, oak & beech leaf counters
-  **ROTATE** - Hidden animal disc & flower discs
-  **TOUCH** - Sensory textured leaves
-  **LETTERS** - Word matching leaves to seeds
-  **ROLLER BALL** - Interactive roller leaf
-  **MIRROR** - Reflective Leaves
-  **INCLUSIVE** - Activities positioned at easily accessible heights

IMPORTANT: you must specify the colour option you require at the time of order if it is different from the colour listed/shown above, requirements are subject to availability at the time of order

Product Information

T023-001 - Sensory Fidget Play

BS EN 1176 - Designed to British & European Standards

MATERIALS XD ECO High Density Polyethylene (HDPE)
Box Section Steel Posts (Galv & PC)

FEATURES



INCLUSIVE - Activity positioned at accessible



SLIDERS - Various counters along a



ROLLERBALL - Pink and blue roller balls



ROTATE - Shape spinners & moulded ball spinner



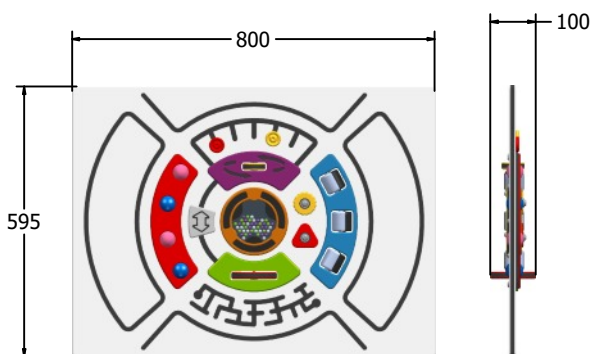
FLIP - Create a simple pattern using the two colour



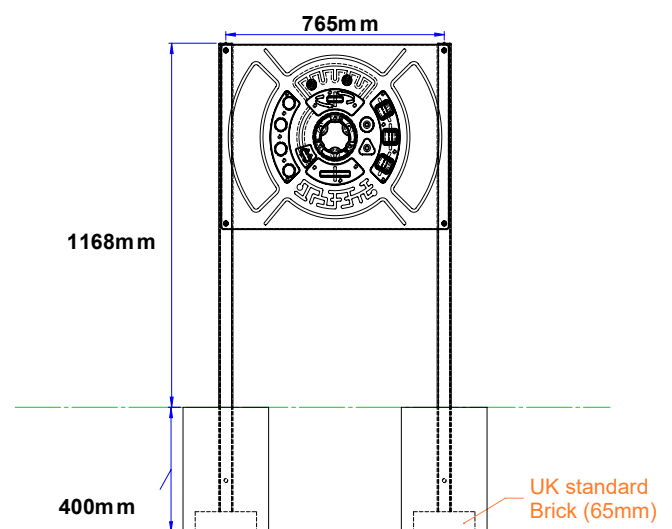
TOUCH - Finger trace



DIMENSIONS



Foundation Detail:



TECHNICAL

Age Range: 2+ Years
Largest Part: 1503 x 50 x 50mm
Total Weight: 18.70kg
Surfacing : N/A

PLAY PANELS & AUDIO AND MUSICAL PLAY

EDUCATIONAL AND SENSORY PLAY ACTIVITIES



MONTHLY

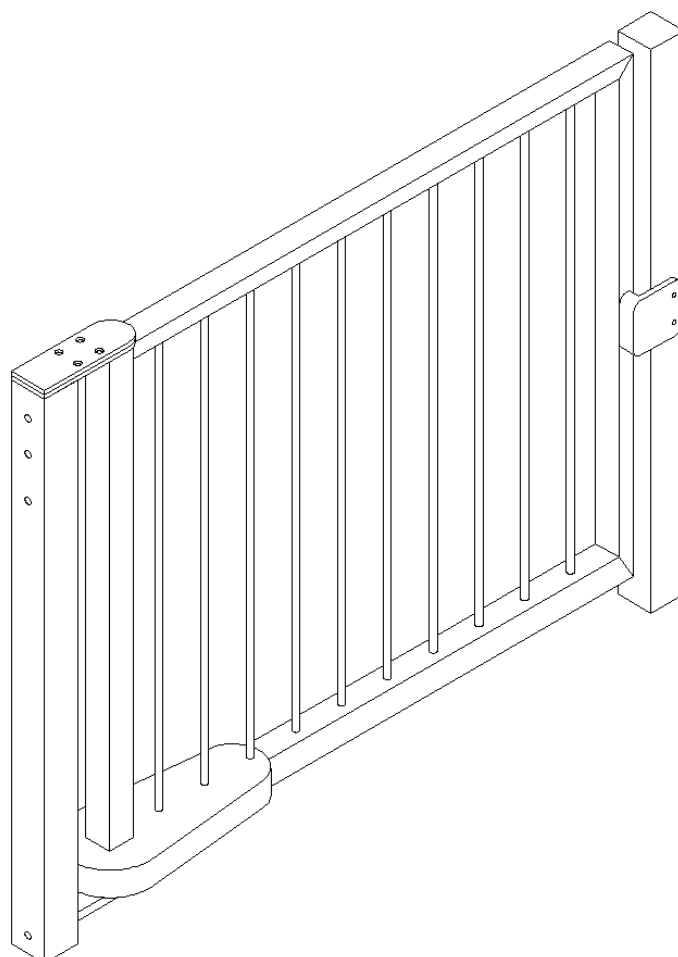
- Routine visual inspection to identify the risks stemming from acts of vandalism, use or specific weather conditions.
- Ensure all fixings are securely fastened.
- Check for missing or broken parts.
- Ensure that protective covers are in place.

EVERY 3 MONTHS

- Make sure that the equipment, or the part concerned, is operating correctly.
- Check all the fixings.
- Check the stability of the equipment.

YEARLY

- Inspect the anchoring systems.
- Check the condition of the framework.
- Check that the post is in good condition.
- Check the general condition of the coloured panels.
- Clean the equipment thoroughly.



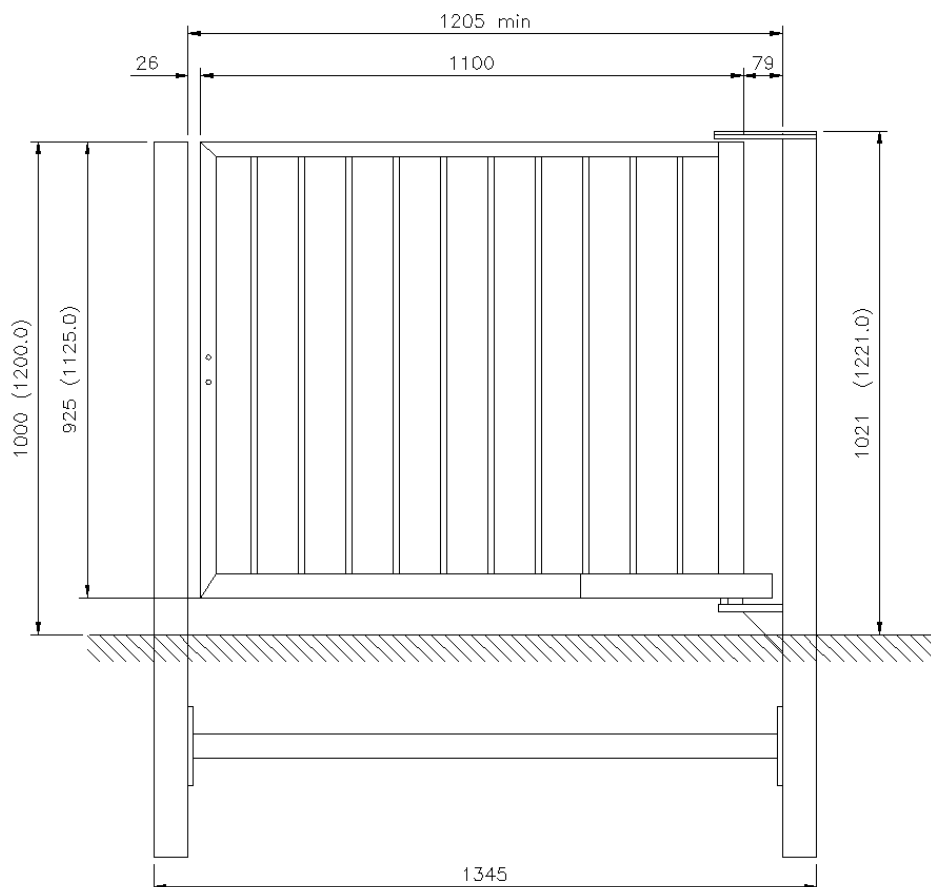
Prosafe

Hydraulic Self Closing Gate

INSTALLATION & MAINTENANCE MANUAL

General Installation

Standard gate dimensions



Installation

Ensure that the gate posts are set vertical and that the closing gap not less than 25mm.

It is important to settle the mechanism. Allow at least 1 hour after installation before the first operation. The gate should now be operated to check the speed.

If the gate operation does not meet the site requirements it can be adjusted as below.

Speed Adjustment

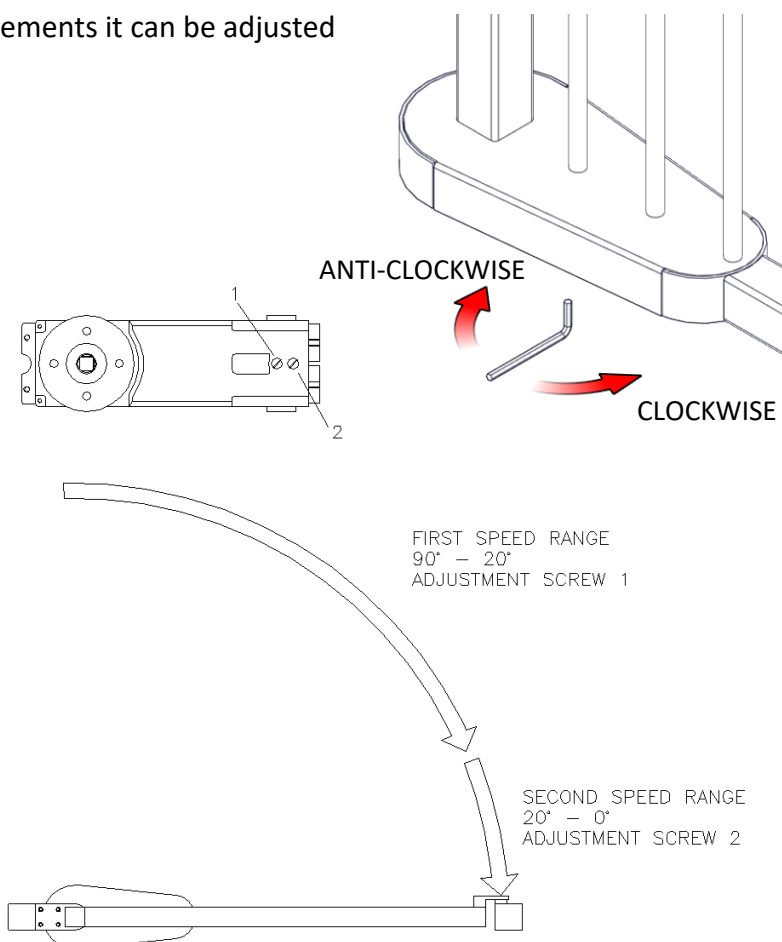
Turn both screws in a clockwise direction to close off both valves. The gate will now not close or open.

Turn both screws approx 1.5 to 1.75 turn in an anti-clockwise direction. This should give an even speed.

Fine adjustment can be made turning the screws as shown.

DO NOT TURN SCREWS MORE THAN 3 TURNS FROM THE CLOSED POSITION.

OIL LOSS MAY RESULT CAUSING THE MECHANISM TO FAIL THUS INVALIDATING ALL WARRANTIES.



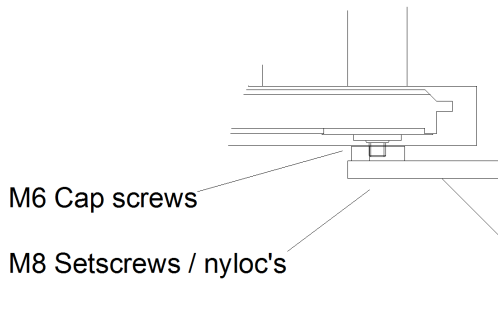
Maintenance

Inspection once every six months :-

Check speed: Open gate to 90° and allow to close. If speed needs adjusting, refer to the instructions on page 1.

Check bottom mounting block:

Check M8 setscrews and tighten if necessary.
Check M6 cap screws and tighten if necessary.
Check all fixings and bump stop.



Changing the hand of the gate

All gates are supplied left hand hung or right hand hung according to customer specification. The hand of the gate can be changed on site if necessary.

1. Remove the slam plate

The slam plate is attached by permacone nuts which are enclosed within the slam plate. To remove, either carefully remove the head of the cup sq bolt or loosen the permacone nut.

2. Remove gate

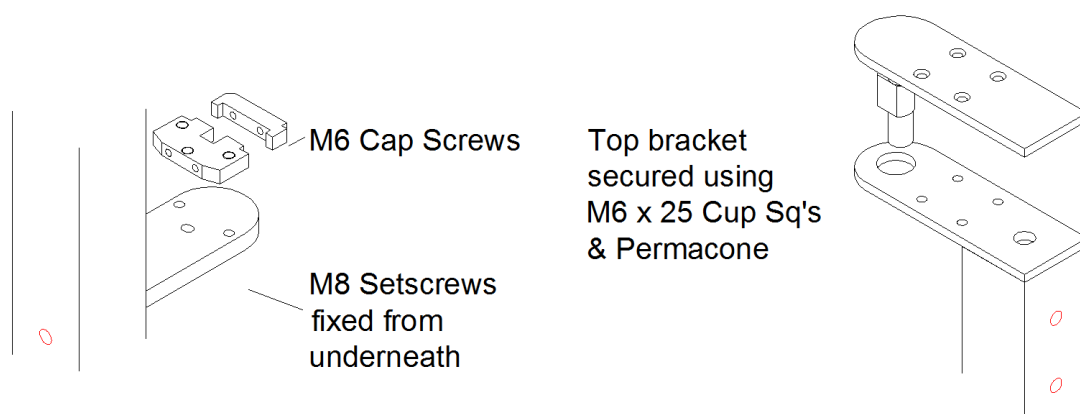
Loosen off the M6 cap screws at the base of the gate, then remove the top bracket. The top brackets are fixed together using M6 cup sq bolts and permacone nuts. To remove, chisel off the permacone nuts and then lift the gate away from the post.

3. Change the hand

The bottom mounting bracket is now accessible. To change the hand of the gate, remove the 3 no fixing M8 setscrews and turn over the mounting bracket. For earlier models, loosen the M8 nylon and rotate the mounting bracket in the other direction. Re-fix the mounting bracket securely.

4. Remount the gate

The gate needs to be mounted in the reverse order. Mount the gate into the bottom fixing bracket and replace the top bracket. Tighten the M6 cap screws and then replace the M6 cup sq bolts and permacone nuts. Check the closing speed and adjust if necessary. The gate should stop slightly past the centre of the slam post. Refit the slam plate using M8 cup sq bolt and permacone nuts.





Concrete Ping-pong table green

Product code: PP.GR

£ 2,800.00 excl. VAT
(£ 3,360.00 incl. VAT)

The classic rectangular table tennis table from HeBlad with a green lacquered playing surface, who hasn't heard of it? Where are our table tennis tables located? For more than twenty years we've been supplying concrete table tennis tables to schools, campsites, swimming pools and institutions throughout the Netherlands and now also in neighbouring countries. The concrete table tennis tables, but our other products such as the foot volleyball table, the game table and the table football tables as well, provide endless outdoor fun.

Where does table tennis come from?

The game of table tennis has been around for a long time. It emerged in England at the end of the 19th century as a derivative of regular tennis. Fortunately, the new generations also know where to find the table tennis table; at schools, campsites and neighbourhood fields. The concrete table tennis tables from HeBlad are weather-resistant and rock-solid. A super strong and therefore durable playground equipment, an asset to any public or busy outdoor space.

Solid one-piece concrete table tennis tables

HeBlad table tennis tables are always cast from one piece of concrete. This means that there are no loose parts, no nuts or bolts involved. The tables can therefore not be dismantled. That is what makes them so solid and robust. The playing surface of this variant is green. The top layer in colour is also strong. After a thorough primer, all concrete table tennis tables are spray-painted with a two-component paint in, for example, green (RAL 6009) or blue (RAL 5005). The

20 May 2025 - Prices subject to change

Our products are delivered from our factory in the Netherlands.

table defies all seasons and is resistant to all weather influences. The top layer is very wear-resistant.

Concrete table tennis tables in different sizes

Are you looking for a table tennis table? Then you can choose from different sizes, colors and models. In addition to this classic green table tennis table, we have variants with rounded corners and also completely round ping pong tables. These round variants have a diameter of 2.60 meters. Have you decided on which model you would like to purchase? Then think about which color best suits your environment. You can choose from the colors blue, green, natural concrete, anthracite and anthracite concrete.

The advantages of our concrete table tennis tables:

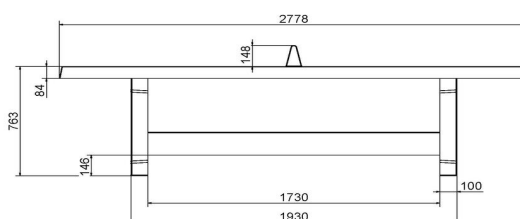
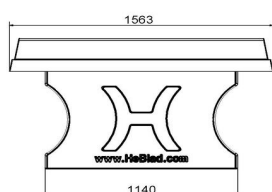
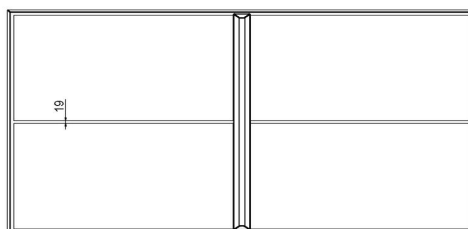
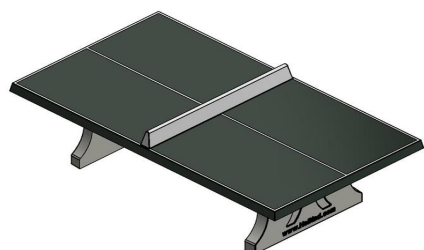
- Low maintenance
- Durable
- Strong and robust
- Encourages playing outside
- Provides for fun and teamwork
- You order directly from the manufacturer and supplier!

Questions about table tennis tables?

Do you have any questions about our concrete table tennis tables or any of our other products? Please feel free to contact us. Perhaps even take a look at our frequently asked questions and information about the delivery of our products. We guarantee you years of fun when you purchase this table tennis table.

**** When purchasing a HeBlad table tennis table, a set of bats (4 bats and 2 balls) is included for free.**

Our products are delivered from our factory in the Netherlands.



HeBlad
www.HeBlad.com
PP.GR
Gewicht ± 1360 KG

Specifications Concrete Ping-pong table green

Product code	PP.GR	Height tabletop	76 cm
Colour	Green - RAL 6009	Height of the net	14,75 cm
Dimension playing surface (L x W)	274 x 152 cm	Weight	1360 kg
Dimensions bottom of playing surface	278 x 156 cm	Distance legs	183 cm (center to center)
Tabletop thickness	8,4 cm		

Related products



PP.BL



PP.R.NT



B.S1



OP.PP



B.DS.SP

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