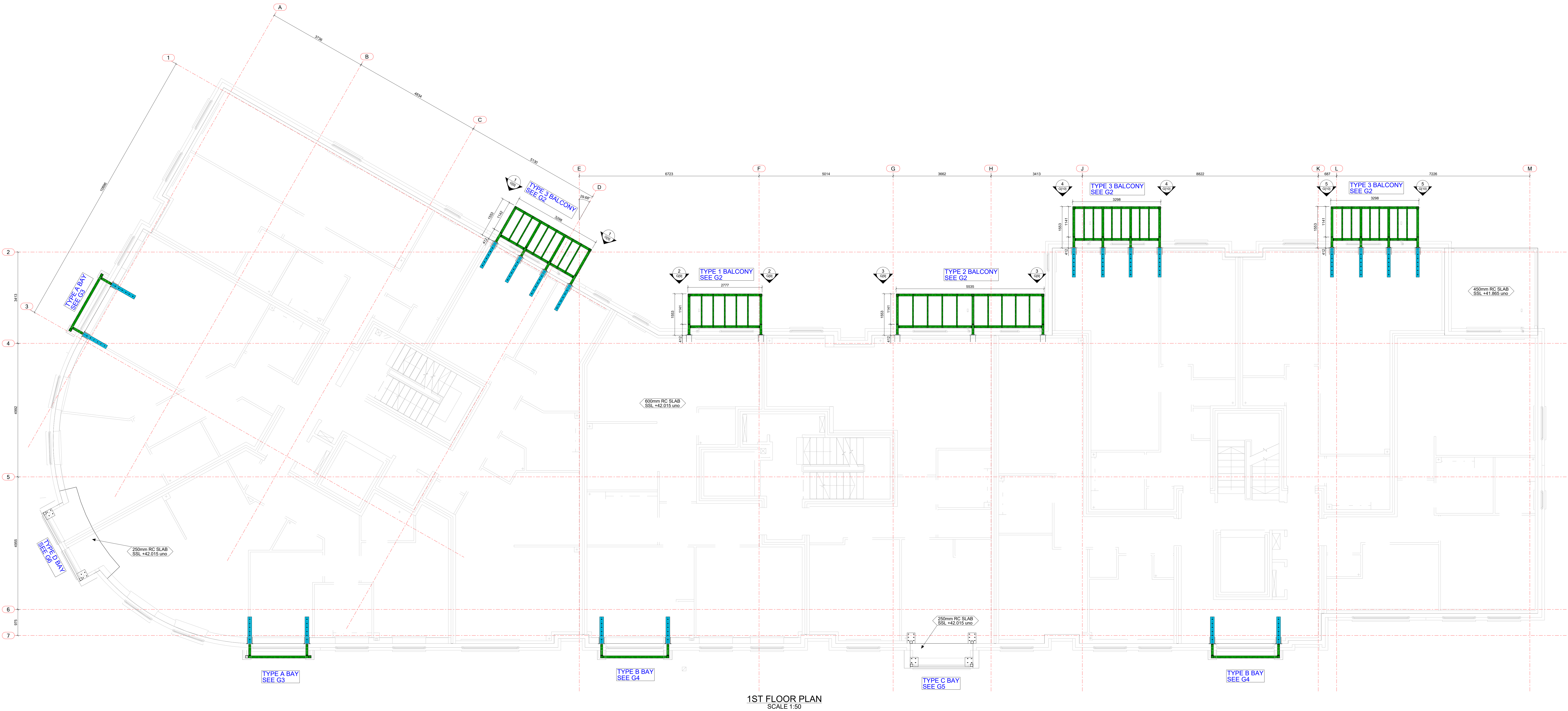




PROJECT SPECIFIC NOTES -

FINISH -
INTERNAL STEEL - SHOT BLAST & PRIMER PAINTED
STEEL OUTSIDE OF THERMAL BREAK GALVANISED
& MARKED (G)

ALL DIMENSIONS, SETTING OUT & LEVELS
TO BE CHECKED BY PROJECT ENGINEER &
ARCHITECT PRIOR TO FABRICATION

SITE SURVEY DIMENSIONS ARE MARKED
WITH * PREFIX AND SHOWN IN BLUE

ALL CONCRETE/ MASONRY SHOWN
IS INDICATIVE ONLY

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GENERAL NOTES
1. All dimensions are in mm
2. This drawing must not be scaled
3. This drawing must be read in conjunction with all relevant Engineers & Architects drawings
4. Works carried out in accordance to the National Structural Steelwork Specification for Building Construction 7th Edition
5. All welds to comply to Fabricator Welding Procedure Specifications (WPS)
6. WELDED STRUCTURAL COMPONENTS
BS EN 1090: Execution Class EXC2

PROJECT
CAVERSHAM ROAD
READING

STEEL GRADES
All UC's / UB's / PFC's Internal - S355-JR / External - S355-J0
All UC's / UB's / PFC's Internal - S355-JR / External - S355-J0
All RSA < 150x75 RSA Internal - S275-JR / External - S275-J0
All RSA > 150x75 RSA Internal - S355-JR / External - S355-J0
All RSA < 120x120 RSA Internal - S275-JR / External - S275-J0
All RSA > 120x120 RSA Internal - S355-JR / External - S355-J0
All RHS / SHS / CHS Hot Formed
All Plates S355-J0
All Stainless Steel Grade SS304 (INT) or SS316 (EXT)
All bolts to be sets (Grade 8.8) uno ZP (INT) or GALV (EXT)

DRAWING TITLE
1ST FLOOR PLAN

DRAWING No
G[1]

PROJECT No
S5640

CLIENT
ABRI

DRAWN BY
PW

CHECKED BY
AP

ISSUE DATE
19.04.2023

SCALE
1:50

REV
C

FOR APPROVAL

ABLE
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