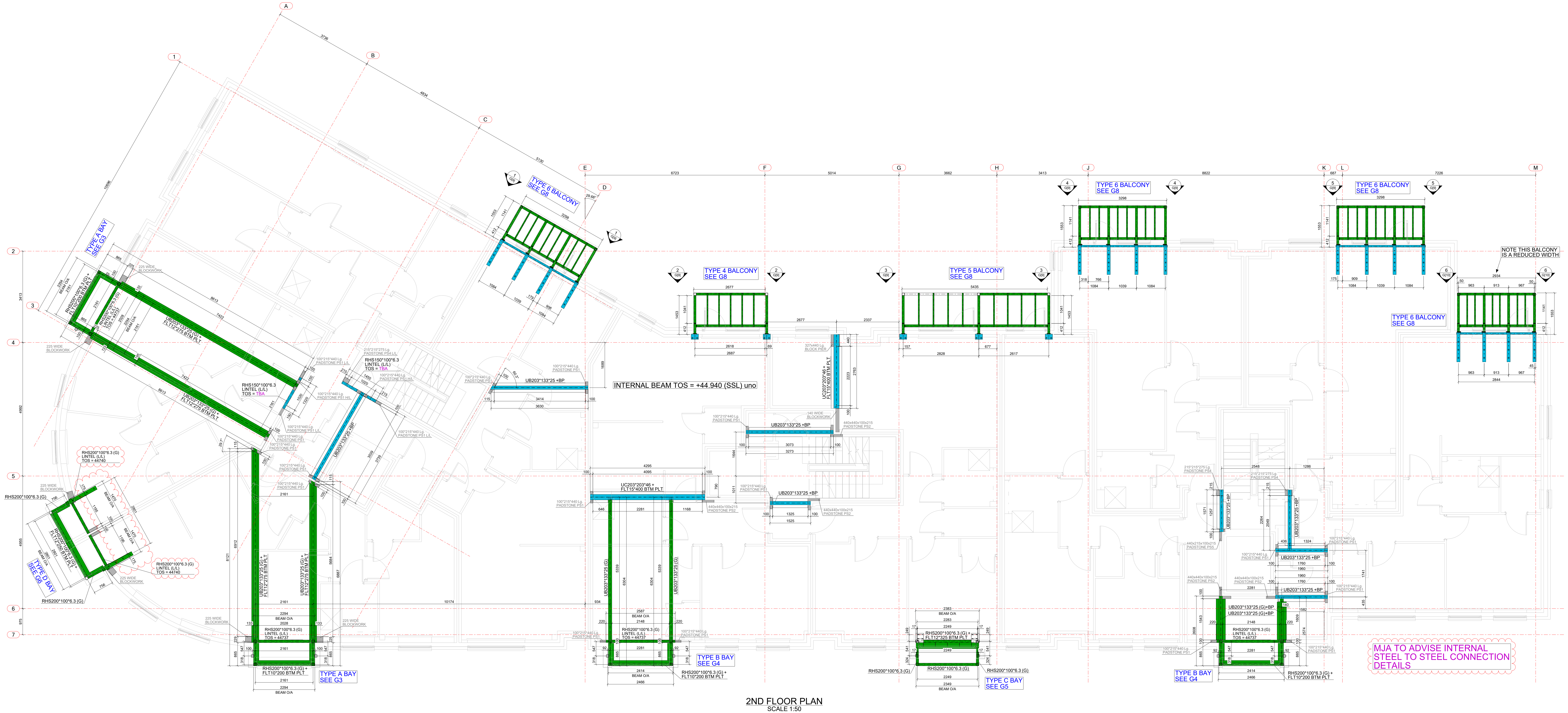


LEDGER PLATE NOTES -
+BP DENOTES FLT15*350
BOTTOM PLATE

BOTTOM PLATES DO NOT
EXTEND ONTO PADSTONES

ALL LEDGER PLATES
STITCH WELDED 6mm FW
100-200 HIT-MISS uno

Padstone Schedule	
Padstone Ref.	Size (mm)
PS1	440gx100wdx215dp
PS2	440gx440gx100wdx215dp
PS3	440gx215wdx215dp
PS4	275gx215wdx215dp
PS5	440gx215gx100wdx215dp



PROJECT SPECIFIC NOTES -

FINISH -
INTERNAL STEEL - SHOT BLAST & PRIMER PAINTED
STEEL OUTSIDE OF THERMAL BREAK GALVANISED
& MARKED (G)

ALL DIMENSIONS, SETTING OUT & LEVELS
TO BE CHECKED BY PROJECT ENGINEER &
ARCHITECT PRIOR TO FABRICATION

SITE SURVEY DIMENSIONS ARE MARKED
WITH * PREFIX AND SHOWN IN BLUE

ALL CONCRETE/ MASONRY SHOWN
IS INDICATIVE ONLY

B	PW	REVISED TO COMMENTS AS CLOUDED ISSUED FOR APPROVAL	01.06.2023
A	PW	ISSUED FOR APPROVAL / COMMENTS	19.04.2023
REV	BY	DESCRIPTION	DATE
STATUS			

FOR APPROVAL

COPYRIGHT NOTE This drawing is the property of ABLE STEELWORK & METALWORK LTD and must not be copied or reproduced either in whole or in part without permission.		PROJECT CAVERSHAM ROAD READING		DRAWING TITLE 2ND FLOOR PLAN		DRAWN BY PW	CHECKED BY AP	ISSUE DATE 01.06.2023	SCALE 1:50	AO
GENERAL NOTES 1. All dimensions are in mm 2. This drawing must not be scaled 3. This drawing must be read in conjunction with all relevant Engineers & Architects drawings 4. Works carried out in accordance to the National Structural Steelwork Specification for Building Construction 7th Edition 5. All welds to comply to Fabricator Welding Procedure Specifications (WPS) 6. WELDED STRUCTURAL COMPONENTS BS EN 1090: Execution Class EXC2		STEEL GRADES All UC's / UB's / PFC's All UC's / UB's / PFC's All RSA < 150x75 RSA All RSA > 150x75 RSA All RSA < 120x120 RSA All RHS / GHS / CHS All Plates All Stainless Steel Grade S3504 (INT) or S35316 (EXT) All bolts to be sets (Grade 8.8) uno ZP (INT) or GALV (EXT)		Internal - S355-JR / External - S355-J0 Internal - S355-JR / External - S355-J0 Internal - S275-JR / External - S275-J0 Internal - S355-JR / External - S355-J0 Internal - S275-JR / External - S275-J0 Internal - S355-JR / External - S355-J0 Hot Formed Internal - S275-JR / External - S275-J0		DRAWING No G[7]	REV B	PROJECT No S5640	CLIENT ABRI	
						ABLE STEELWORK & METALWORK LTD Unit 6 Riddings Farm, Grove Hill, Reading, Titchmarsh, Berkshire, RG19 8AU info@ablesteel.com				
						  				