

## Gemma Beazley

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**From:** Chris Keen  
**Sent:** 15 November 2017 18:47  
**To:** Gemma Beazley  
**Subject:** FW: window door specs

Kind Regards

**Chris Keen MRICS MCABE** (Chartered Building Surveyor) (Member of the Chartered Association of Building Engineers)

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**From:** Brett Allen [mailto:brett@seawindows.com]  
**Sent:** 09 November 2017 13:17  
**To:** Chris Keen <chris@keenpartnership.co.uk>  
**Subject:** window door specs

**Window Frames:** All frames are to be fabricated using SAPA profiles extruded by SAPA Building Systems Ltd, Ashcurch, Tewkesbury, Gloucestershire, Tele: 01684 853500. The frames are to be coated in a full gloss polyester powder coating in standard 7016M RAL colour. The aluminium window frames are to be fabricated using the SAPA the Dualframe system. The Dualframe profiles have a polyamide thermal quality. The Dualframe system to achieves a 'C' Window Energy Rating.

**Casement Handles:** All handles on opening casements are to be the Virage locking handle manufactured by Securistyle, Kingsmead Industrial Estate, Princess Elizabeth Way, Cheltenham, Gloucestershire, Tele: 01242 221200

**Hinges:** All hinges to be friction stay hinges also manufactured by Securistyle

**Security:** All opening casements are to be fitted with a shootbolt locking system  
Manufactured by VBH, VBH House, Bailey Drive, Gillingham Business Park, Gillingham, Kent, Tele: 01634 263263

commercial entrance doors. The frames are to be coated in a RAL 7016M polyester powder coating – Specification as below:

- 110 x 55 box section or pocket glazed outerframe with sidelights/toplights
- 12mm high mill finish threshold double ramped
- 100mm midrail (138mm including beads)
- Adams Rite MS2200 hook lock and strike plates
- 300mm plain pad handles
- Hold open or non-hold open concealed closer to centre hung doors
- Double weatherstripped door stiles
- Top and bottom draught strips to centre hung doors
- All glazing gaskets and beads included
- Standard Europrifile cylinder (thumbturns cylinders available)
- Flush bolts to slave leaves

**Glazing for Windows and Doors:** Units to be supplied by CET Glass Processors, Lodge Way, Lodge Farm Industrial Estate, Northampton, NN5 7US. Double glazed units to be toughened softcoat to BS6206 standard. Units The units to be 28mm in thickness with a Swiss V thermally optimised spacer bar and a minimum of 90% Argon Gas fill. The sealed units achieve a 1.2W/m



**Brett Allen**  
Director

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S.E.A. Windows & Doors Ltd