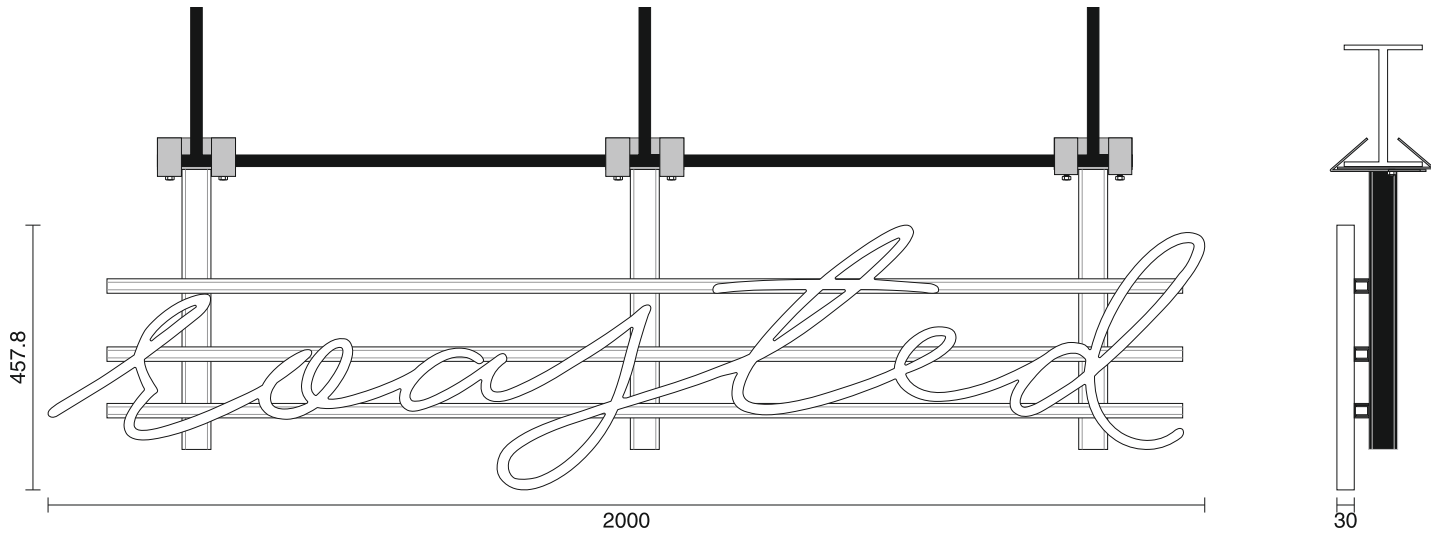


CONFIRMATION OF MANUFACTURE

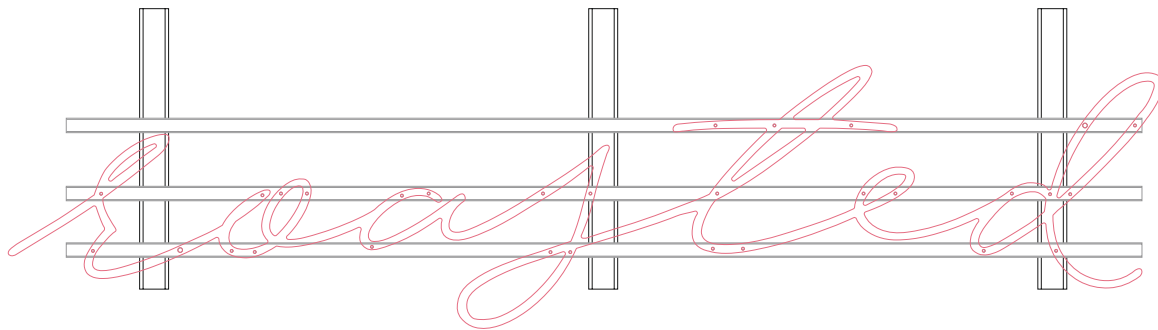
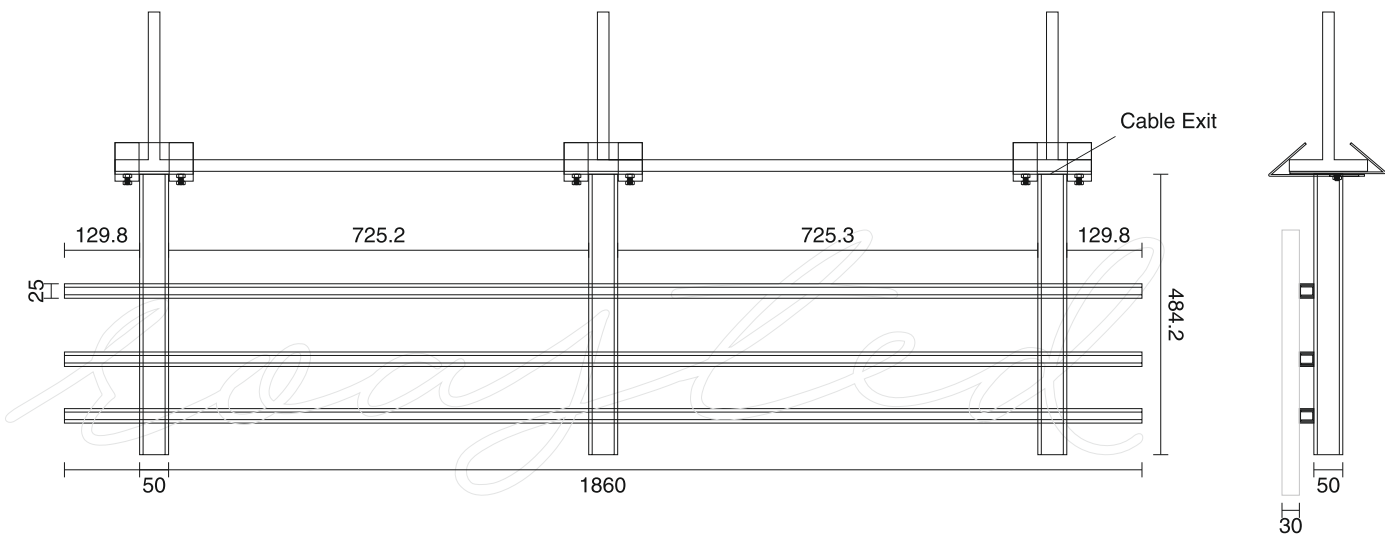
Job Number: MR 262825
Job Name: ROASTED

Item	Qty	Description
A	1	Flat cut 30mm 1T77 opal acrylic texts 260mm high re: 'roasted' with inside cored out, perimeter white and further black vinyl detail applied, internal WHITE RIBBON LED illumination with dimmer and flat cut 2mm aluminium back plates coated RAL 9016 white satin ALL OVER to be countersunk fixed from rear into acrylic drilled and tapped fixing hole: Mounted to fabricated mild steel box section hanging frame 2000mm x 600mm with CUSTOM fixing plates to suit coated RAL (for clamping to an 'I' beam)

Item A - Qty 1
Face View



Framework



Letter Build Breakdown

(1) 30mm Opal LED acrylic with rear cored out. First rebate will be 2mm deep to allow backtray to sit on. Second rebate will be 8mm wide, 15mm deep filled with resin.

(2) 2mm aluminium backtray which will rest on the first rebate of the 30mm acrylic. Backtray to be drilled through into the resin.

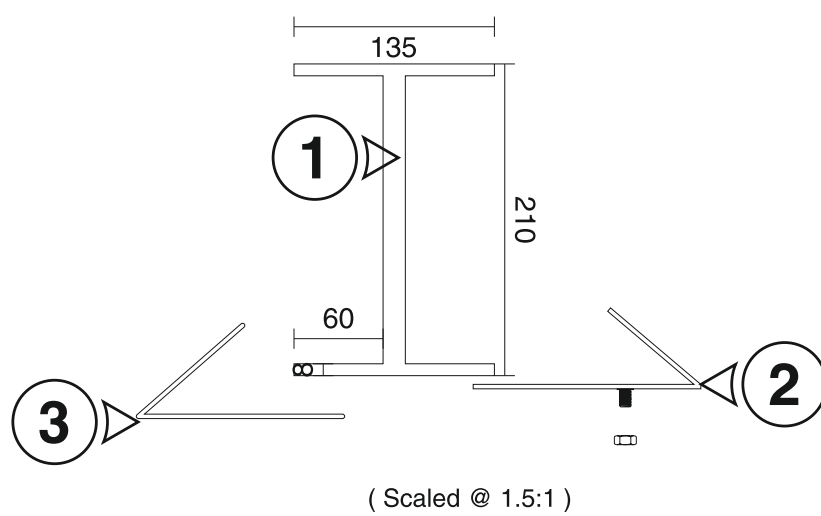
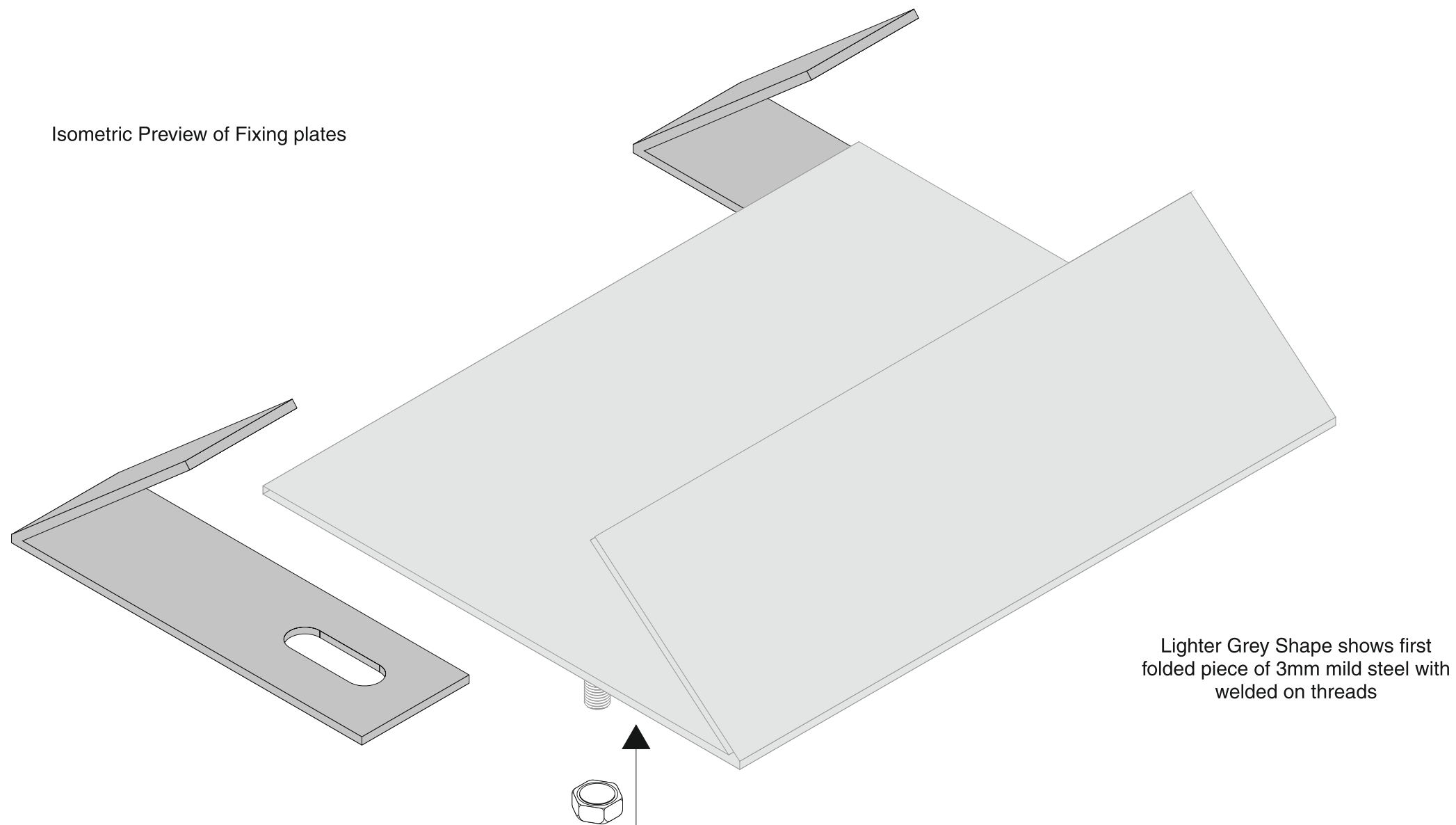
(3) 20mm wide white ImagePerfect blackout vinyl applied first follow by 20mm wide black vinyl. This leaves 10mm of the face to be illuminated.

(4) White LED ribbon illumination.

(5) Letters to be mounted onto 2mm aluminium 'U' channel rails

(Scaled @ 20:1)

Isometric Preview of Fixing plates



Fixing plate breakdown

- (1) Existing eyebeam on site with a width of 135mm
- (2) First piece of folded 3mm mild steel plate to slide between the existing eyebeam. Plate will have a welded M8 thread attached.
- (3) Second piece of folded 3mm mild steel to have slotted fixing holes so that it can slide over the thread on the first piece of mild steel. Slotted hole to allow for adjustability.

